

# RECOMMENDED CLEANROOM CLOTHING STANDARDS

*We service many different industries and are often asked the question “what should we be wearing in our cleanroom”? The tables below are based on the latest information and are intended as a guide for your contamination control program. Modification may be required according to individual processes and other factors affecting garment usage and frequency of change.*

## Recommended Cleanroom Clothing Standards Non-Aseptic Cleanrooms

CLASS 1/ISO CLASS 3	CLASS 10/ISO CLASS 4	CLASS 100/ISO CLASS 5
Hood Hair Cover Coverall Intersuit Boots Facial Cover Gloves  Recommended Frequency of Change – Per Entry	Hood Hair Cover Coverall Intersuit Boots Facial Cover Gloves  Recommended Frequency of Change – Per Entry	Hood Hair Cover Coverall Intersuit (optional) Boots Facial Cover Gloves  Recommended Frequency of Change – Daily
CLASS 1,000/ISO CLASS 6	CLASS 10,000/ISO CLASS 7	CLASS 100,000/ISO CLASS 8
Hood, Cap or Hair Cover Coverall or Frock Boots or Footwear Facial Cover (optional) Gloves  Recommended Frequency of Change – 3 Times/Week	Cap or Hair Cover Frock Boots or Footwear Facial Cover (optional) Gloves (optional)  Recommended Frequency of Change – 2 Times/Week	Cap or Hair Cover Frock Footwear Facial Cover (optional) Gloves (optional)  Recommended Frequency of Change – 2 Times/Week

US Standard	Metric	ISO
(Fed-Std 209E) Class 1	M 1.5	Class 3
(Fed-Std 209E) Class 10	M 2.5	Class 4
(Fed-Std 209E) Class 100	M 3.5	Class 5
(Fed-Std 209E) Class 1,000	M 4.5	Class 6
(Fed-Std 209E) Class 10,000	M 5.5	Class 7
(Fed-Std 209E) Class 100,000	M 6.5	Class 8

### CLEANROOM CLASS LEVELS

